



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4148-041
Job Sheet 186642



Part No: D4148-041

Job Qty: 4 pcs

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 12/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

027923

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	12/3/18		0.00	1.20	Small Fab - 1		DAS 58 Sign-off 9-89 JAN 30 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	12/3/18		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	4 pcs	12/3/18		0.00	0.00	Packaging 3 - 1 - B4B		DAS 6 Sign-off 9-89 JAN 31 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



Container No: S149423



Part: D4148-041

Job No: 186642

Serial No/Batch: S149423

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/31/19

0-88 744 5 JULIA
28
DVA

					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - SA	4 pcs	12/3/18	0.00 0.00	QC 21 - SA - 21	DAS 21 9-25 JAN 31 2019	
				QC 21 - SA - 70		

Part Op 100 - Small Fab
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location: _____
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	100-Small Fab - 1	5133169
AN4C13A	Bolt	12 Ea (3 ea)	100-Small Fab - 1	5132339
D2690-6	Lanyard	4 pcs (1 ea)	100-Small Fab - 1	5148841
D3910-1	Crosstube Lug	4 pcs (1 ea)	100-Small Fab - 1	5139820
D4091-1	Mounting Lug	4 pcs (1 ea)	100-Small Fab - 1	5117688
D4148-1	Crosstube Lug Plate, Fwd	8 pcs (2 ea)	100-Small Fab - 1	5135826
D4148-3	Stud Receiver, Lower	4 pcs (1 ea)	100-Small Fab - 1	5147428
D4148-5	Eyebolt Stud	4 pcs (1 ea)	100-Small Fab - 1	5130312x1 5140147x1
MS17984-C413	Quick Release Pin	4 pcs (1 ea)	100-Small Fab - 1	5112906x2 5143259
MS20615-4M18	Rivet	32 Ea (8 ea)	100-Small Fab - 1	5133193
MS21043-3	Nut	8 Ea (2 ea)	100-Small Fab - 1	5143711
MS21043-4	Nut	12 Ea (3 ea)	100-Small Fab - 1	5119223x1 5131183x1
NAS1149C0332R	Washer	16 Ea (4 ea)	100-Small Fab - 1	5104354
NAS1149C0432R	Washer	24 Ea (6 ea)	100-Small Fab - 1	5103990

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	8	91	0
	AN4C13A	12	145	0
	D2690-6	4	38	0
	D3910-1	4	7	0
	D4091-1	4	14	0
	D4148-1	8	31	0
	D4148-3	4	20	0
	D4148-5	4	11	0
	MS17984-C413	4	52	0
	MS20615-4M18	32	256	0
	MS21043-3	8	661	0
	MS21043-4	12	1,126	0
	NAS1149C0332R	16	5,247	0
	NAS1149C0432R	24	1,532	0
Part Specifications				
Specifications could not be found.				



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VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/3/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	4 pcs		12/3/18	0.00	1.20	Small Fab-6		
110	QC	4 pcs		12/3/18	0.00	0.00	QC5		
120	Packaging	4 pcs		12/3/18	0.00	0.00	Packaging3-2		
130	QC21-SA	4 Ea		12/3/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	90-Start up Operation	
AN4C13A	Bolt	12 Ea (3 ea)	90-Start up Operation	
D2690-6	Lanyard	4 Ea (1 ea)	90-Start up Operation	
D3910-1	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	
D4091-1	Mounting Lug	4 Ea (1 ea)	90-Start up Operation	
D4148-1	Crosstube Lug Plate, Fwd	8 Ea (2 ea)	90-Start up Operation	
D4148-3	Stud Receiver, Lower	4 Ea (1 ea)	90-Start up Operation	
D4148-5	Eyebolt Stud	4 Ea (1 ea)	90-Start up Operation	
MS17984-C413	Quick Release Pin	4 pcs (1 ea)	90-Start up Operation	
MS20615-4M18	Rivet	32 Ea (8 ea)	90-Start up Operation	
MS21043-3	Nut	8 Ea (2 ea)	90-Start up Operation	
MS21043-4	Nut	12 Ea (3 ea)	90-Start up Operation	
NAS1149C0332R	Washer	16 Ea (4 ea)	90-Start up Operation	
NAS1149C0432R	Washer	24 Ea (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	8	82	0
	AN4C13A	12	164	0
	D2690-6	4	5	0
	D3910-1	4	28	0
	D4091-1	4	19	0
	D4148-1	8	49	0
	D4148-3	4	0	0

D4148-5	4	1	0
MS17984-C413	4	34	0
MS20615-4M18	32	205	0
MS21043-3	8	870	0
MS21043-4	12	763	0
NAS1149C0332R	16	2,878	0
NAS1149C0432R	24	1,828	0

Part Specifications

Specifications could not be found.

Plex 11/19/18 2:27 PM Dart.lajeunesse.marie